

# **TOWBAR FOR**

CITROEN C4 (3/5D) (2004 - 10/2010) Peugeot 307 (3/5D) (2001 - 2007) Peugeot 308 (3/5D) (2007 - 05/2011)

FITTING AND OPERATION MANUAL.

Nr kat. C-026

### **DESTINATION**

Towbar C-026 for a is designed for towing a trailer. This ball hook has a current certification of approval authorizing the product with **e4** certification sign.

### FITTING CONDITIONS

Towbar **C-026** can be used and operated in a car with proper technical conditions of body elements. Those parts cannot be mechanically damaged. The ball hook has to be installed and operated in a car according to this instruction. All bolts and nuts in ball hook have to be screwed down with proper torque (M<sub>o</sub>). Torque values are given below:

M8	-	<b>25</b> (Nm)	M12	-	85	(Nm)
M10	-	<b>50</b> (Nm)	M16	-	200	(Nm)

### **OPERATION CONDITIONS**

The towbar **C-026** has a rating plate describing correct and safe loads of the hook:

Typ: C-026 A50-X e4 00-3143 D = 8,1 kN S = 65 kg R = 1500 kg	Max permissible vertical load of the hook ball
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## D - force is calculated using the following formula:

$$\mathbf{D} = g_{X} \frac{T_{X}R}{T + R} kN$$

T-technically permissible maximum mass in tonnes of the towing vehicale (also towning tractors) including, if neccessary, the vertical load of a centrale axle trailer.

R-technically permissible maximum mass in tonnes of the full trailer with drawgal free to move in the vertical plane or of the semi-trailer.

**q**-acceleration due to gravity (assumed as 9.81 m/s<sup>2</sup>)

During operating individual elements of ball hook should be kept in a proper technical condition and protected from corrosion. The trailer must be linked with an elastic joint with proper durability (cord. chain) while towing. It is necessary to check periodically bolt joints during operating the ball hook. If screws are eased, it is necessary to screw them down.

## **FITTING**

The tow bar **C-026** for is made up of the following elements:

1. Towbar mainframe	- 1 piece	9. Flat washer 13,0	- 2 pieces
2. Tow ball	- 1 piece	10. Spring washer 8,2	<ul> <li>4 pieces</li> </ul>
Electrical plate	- 1 piece	11. Spring washer 10,2	- 4 pieces
4. Distance sleeve 17,3/ 12,5x9	- 1 piece	12. Spring washer 12,2	- 2 pieces
5. Bolt M8x40	- 4 pieces	13. Nut M8	- 4 pieces
6. Bolt M12x65	- 2 pieces	14. Nut M10	- 4 pieces
7. Special washer 24 8,5x2,5	- 8 pieces	15. Nut M12	- 2 pieces
8. Flat washer 10.5	- 4 pieces		·

Nr kat. C-026

In order to mount the ball hook C-026 you have to obey the instruction below:

- 1.Rear bumper cutting is not required.
- 2. Remove the rear bumper from the car.
- 3. Remove 2 bolts M8 from right side of strenghtening and 1 bolt M8 from the left side of strenghtening.
- 4.Put (1) to the bottom of the chassis side members on protruding bolts M10 (factory-made-2 from left side and 2 from right), next attach using (14), (8), (11).
- 5. The holders of (1) must cling to the back strip excepting one hole on the left side, put (4) between the back strip and the holders of (1)-figure below.
- 6. Attach (1) to the back strip using (5), (7), (10), (13).
- 7. Attach the rear bumper to the car.
- 8. Attach (2) to (1) using (6), (9), (12), (15) add (3) on left side of (2) at the same time.
- 9. Check if all fixing bolts and nuts are correctly tightened.

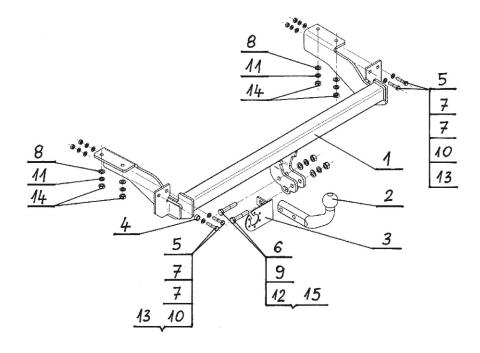
Obeying this instruction assures correct montage and the C-026 tow bar operating.

After assembling of the tow bar **C-026** you have to get entry in cars **registration book**.

#### **CAUTION:**

Check if all bolts and nuts are correctly tightened after 1000km. Keep tow ball clean, grease and cased. All mechanical damages of tow bar excludes its further exploitation . Damaged ball hook cannot be repaired. In case of braking the rules of montage or unproper usage manufacturer do not take responsibility for arised damages.

### **MONTAGE DIAGRAM:**



#### NOTE: