Towbar accessories:

Pos. 1 Name: Main bar Quantity: 1	Pos. Name: Bolt 8,8 B 5 ouantity: 6 Dim.: M12x35mm
	Pos. Name: Washer Gountity: 6 Dim.: \$\phi 37 \times \phi 13 \times 3mm
Pos. Name: Tow ball Quantity: 1	Pos. Name: Nut 8 B Quantity: 2 Dim.: M12
Pos. 3 Name: Socket plate Quantity: 1	Pos. Name: Plain washer Suantity: 2 Dim.: \$\phi\$ 13 mm
Pos. Name: Bolt 8,8 B Quantity: 2 Dim.: M12x75mm	Pos. Name: Spring washer Quantity: 8 Dim.: Ø 12,2 mm
	Pos. Name: Ball cover 10 Quantity: 1



PPUH AUTO-HAK Sp.J.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www. autohak.com.pl

maximum vertical cup load: 75 kg

Towing hitch (without electrical set)

Class: A50-X Cat. no. Y32 Technical data:

Designed for: D-value: 8,20 kN
Manufacturer: HONDA maximum trailer weight: 1500 kg

Model: **CIVIC**Type: **5 doors**

produced since 2006 till 12.2011

Approval number according to Directive 94/20/EC: e20*94/20*0078*00

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$$

FITTING INSTRUCTION

Clan	np mark	Cables joining		
ISO	PN	Cubics Johning	Washer	-
1	L	Left directional lights	ø37xø13x3mm	
2	+	Rear fog lights	Ø3/XØ13X3IIII	1
3	31	Ground	D 1: 100	\
4	R	Right directional lights	Bolts M8 -	Λ \
5	58R	Right side parking lights	Washer	\ \
6	54	Stoplights	ø37xø13x3mm	
7	58L	Left side parking lights	03/X013X3mm	
			M12x35	
		Bolts M	M12x7	5
	\vee $_{\rm N}$	112x35 \ Wash		Fig. 1
		ø37x	ø13x3mm	

This towbar is designed to assembly in following cars: **HONDA CIVIC, 5 doors,** produced since 2006 till 12.2011, catalogue no. **Y32** and is prepared to tow trailers max total weight **1500 kg** and max vertical load **75 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

The instruction of the assembly

- 1. For the purpose of installing of the towbar one ought to disassemble the bumper.
- 2. Unscrew the metal reinforcement (will not be assembled again).
- 3. Slip the main bar of the towbar (pos. 1) to chassis members and fix using bolts M12x35mm (pos. 5) and bolts M8 remaining by unscrewing of the metal reinforcement (see fig. 1).
- 4. Cut out the fragment of the bumper in the bottom part of the bumper (see fig. 2).

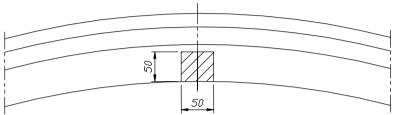


Fig. 2

- 5. Tighten all bolts according to the torque shown in the table.
- 6. Install the bumper.
- 7. Fix tow-ball (pos. 2) with socket plate (pos. 3) using bolts M12x75mm (pos. 4) from accessories.
- 8. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 9. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):					
M6 - 11 Nm	M8 - 25 Nm	M10 - 50 Nm			
M12 - 87 Nm	M14 - 138 Nm	M16 - 210 Nm			

NOTE

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.